IN THE CLAIMS:

Please cancel claims 1-10 without prejudice or disclaimer of the subject matter.

Please amend the claims as follows:

New Claims

11. A method for the mechanical working of metals and alloys, performed in the presence of an aqueous cooling lubricant having a pH of 6-10 and containing a phosphate ester of the formula

$R_1(oxyalkylene)_nOP(O)(X)(OH)$ (I), or

$(HO)_2(O)P\text{-}(oxyalkylene)_m\text{-}OP(O)(OH)_2$ (II),

where R_1 is an alkyl group with 1-12 carbon atoms, oxyalkylene is a group containing 2-4 carbon atoms, n is a number from 1-20, X is hydroxyl, R_1O or $R_1(oxyalkylene)_nO$, where R_1, oxyalkylene and n have the meanings mentioned above, and m is a number from 4-40, or a salt thereof, and an alkenyl substituted succinic acid of the formula

$HOOCH(R_2)CH_2COOH$ (III),

where R_2 is an alkenyl group with 4-10 carbon atoms, or a salt thereof, or a mixture of any of the compounds I, II and III.

12. Method according to claim 11 wherein R_1 in formula I contains 2-8 carbon atoms, the group $(oxyalkylene)_n$ contains at least partially oxypropylene units and n is a number from 4-15.

13. Method according to claim 12 wherein the phosphate ester of formula I is n-butyl-$(OC_3H_6)_{10}OPO_3H_2$.

14. Method according to claim 11 wherein the phosphate ester of formula II is $(HO)_2(O)P\text{-}(oxypropylene)_{8\text{-}15}OP(O)(OH)_2$.

15. Method according to claim 11 wherein R_2 in formula III is octenyl, decenyl, diisobutenyl or tripropenyl.

16. Method according to claim 15 wherein the phosphate ester has the formula I, in which R_1 contains 2-8 carbon atoms, the group$(oxyalkylene)_n$ contains at least partially oxypropylene units and n is a number from 5-15.

17. Method according to claim 15 wherein the phosphate ester is $(HO)_2(O)P\text{-}(oxypropylene)_{8\text{-}15}OP(O)(OH)_2$.

18. Method according to claim 11 wherein the total amount of compounds I and II is from 0,2 to 5% by weight and the amount of compound III is from 0,2 to 5% by weight.

19. Method according to claim 16 wherein the total amount of compounds I and II is from 0,4 to 3% by weight and the amount of compound III is from 0,4 to 3 % by weight.

20. A concentrate, comprising

anionic compounds I, II and III as defined in claim 11 in

an total amount of	20-95% by weight
additional corrosion inhibitors in an amount of	0-30% by weight
additional lubricants in an amount of	0-30% by weight
water in an amount	5-80% by weight
other ingredients in an amount of	0-30% by weight,

the weight ratio between the compounds I and/or II and compound III being from 1:15 to 15:1

21. Concentrate according to claim 20 comprising

the anionic compounds I, II and III in an total amount of	50-90% by weight
the additional corrosion inhibitors in an amount of	0-15% by weight
the additional lubricants in an amount of	0-15% by weight
water in an amount of	10-50% by weight
the other ingredients in an amounts of	0-15% by weight,

the weight ratio between the compounds I and/or II and compound III being from 1:5 to 5:1.

22. Concentrate according to claim 21 wherein the total amount of the additional corrosion inhibitors, the additional lubricants and the other ingredients is from 5 to 40% by weight.